Did you know that **Tornado** is the first new main line steam locomotive to be built in Britain for almost 50 years?

The last of the renowned Peppercorn class A1 steam locomotives was, tragically, scrapped in 1966. But, a brand new class A1, No.60163 Tornado, was brought to life by a dedicated team of volunteers. Now we need your help to keep Tornado on the main line and pay for future overhauls - the last one cost almost £500,000.

The project to build a new Peppercorn class A1 was launched in 1990 and after 18 years of planning, construction and fundraising, the £3 million locomotive was completed in August 2008 at the Trust’s workshop in Darlington.

Funds to build Tornado were raised through deeds of covenant, sponsorship (principal sponsor William Cook Cast Products Limited), loans and a bond issue. According to The Times, Tornado is, “a hit across the length and breadth of Britain”, recently operating at 100mph, the first steam locomotive in the UK to do so for fifty years, and will soon be seen featuring in the new Paddington 2 movie.

However, for this to continue we still need your help – and you can come on board for the price of a pint of beer a week! By becoming a regular donor you can play your part in keeping Tornado on the main line and in recognition of your support, you will receive:
- A print showing Tornado hauling the south bound ‘Tyne Tornado’ at sunset
- Access to view Tornado at all reasonable times
- The Trust’s newsletters on a regular basis
- The opportunity to attend the Trust’s Annual Convention
- The opportunity to attend days out at heritage railways
- Priority travel on Trust organised trains hauled by Tornado
- Your name inscribed on the Roll of Honour at Darlington Locomotive Works

Together we can keep Tornado on the main line - become a covenantor today!

---

The A1 Steam Locomotive Trust are extremely proud to be celebrating Tornado’s Tenth Anniversary in 2018. We have accomplished so much since this new build locomotive was completed a decade ago, and hope to continue developing steam travel for many years to come. From appearing on TV in ‘Top Gear’ and on film in ‘Paddington 2’, to grabbing headlines for reaching 100mph and operating a timetabled service during the S&C ‘plandampf’, Tornado draws crowds wherever she goes and we would like to invite you to be a part of our special year.

The 2018 tour diary promises to be our best yet, with railtours running country wide, allowing more people than ever to access our trains. Tornado will be hauling trains from the East and West Midlands, East Anglia, London and the North East offering passengers the opportunity to visit historic cities and seaside towns, crossing mountain vistas and rolling countryside. 2018 also sees the start of Tornado running at 90mph where permitted, the only steam locomotive certified to do so in the UK. This makes her not only the newest, but also the fastest steam locomotive on the modern railway network.

As a part of our celebrations we are delighted to be offering our birthday railtour starting in Darlington, the home of the Trust and where the engine was completed. We are also marking this momentous anniversary with a very special Pullman train run with our friends at Belmond and we hope many of you will join us on this luxury railtour to Yorkshire.

Every train in this brochure is promoted by The A1 Steam Locomotive Trust, with all profits going directly towards keeping Tornado on the main line in future years.

There is a great variety on offer in our brochure, and we hope that you will be able join us to celebrate ten years of Tornado.

For further information please visit www.a1steam.com, email enquiries@a1steam.com, call 01325 460163 or write to Darlington Locomotive Works, FREEPOST RTJS-XECK-XARL, The A1 Steam Locomotive Trust, Hopetown Lane, Darlington DL3 6RQ
ON BOARD OUR TRAINS

Our train is formed of heritage Mk1 carriages, which provide a nostalgic journey back in time, where passengers can enjoy the beautiful scenery as plumes of steam drift past the windows, and the locomotive’s whistle can be heard. However you choose to travel, you can be assured of a magical day out on a railtour with Tornado.

- **Standard Class**
  You can be sure of a wonderful day out in Standard Class, where every seat has a window to take in the scenery as it passes by. Where possible, we endeavour to have standard class at the front of the train in at least one direction so that the sound of Tornado hard at work can be heard.

- **First Class Non-Dining**
  Some of our trains offer First Class Non-Dining seating where passengers can look forward to luxurious surroundings, travelling in a comfortable and roomy seat with curtains by the windows. Complimentary teas and coffee are served throughout the day.

- **On Board Buffet**
  Non-Dining and Standard Class passengers may wish to bring a picnic, or else indulge at the on board Buffet where a selection of hot and cold drinks, sandwiches and snacks are available.

- **First Class Dining**
  For a fully immersive experience, why not consider booking a First Class Dining ticket; with silver service for all meals, each freshly cooked on the train by our elite team of chefs, there is no better way to travel! Dining passengers can look forward to a full English breakfast on the outward journey and a relaxed four course dinner on the way home as the station lights twinkle and Tornado’s reassuring rhythmical exhaust sets the seal on a memorable day out.

  *Guaranteed ‘tables for two’ in First Class Dining and First Class Non-Dining are available for a supplement of £25.00 per person.*
Christmas begins here! A great day out featuring Tornado hard at work on the West Coast Main Line, an afternoon break in the medieval city of Chester and a festive Christmas Market, all combine to bring you a really memorable day.

Our route is via the West Coast Main Line out of London Euston. Soon after leaving the capital we pause to pick up passengers at Watford Junction before heading on into Warwickshire and along the Trent Valley. We run alongside the Grand Union Canal and head north through Tamworth and Stafford to Crewe. It is then just a short journey west to reach Chester, arriving at lunchtime.

The steam-hauled all the way back to London! A great day out featuring Tornado hard at work on the West Coast Main Line, an afternoon break in the medieval city of Chester and a festive Christmas Market, all combine to bring you a really memorable day.

No other city encapsulates the ‘feel’ of Old England quite so well as Chester, with its truly splendid black and white timbered buildings (‘The Rows’) and the famous Eastgate Clock. Chester Castle and Military Museum are a short walk away, along the city walls.

Next to Chester’s ancient cathedral you will find Chester’s magical Christmas Market, with over seventy traditional wooden stalls, selling a wonderful abundance of festive treats and gifts on offer, including quality local and regional products, crafts, accessories, jewellery, unique gifts and stocking filler, which are sure to make the perfect present.

Tornado will roar through the glorious scenery of Dentdale, topping Ais Gill Summit before descending through Appleby to arrive at Carlisle. The station is right in the heart of the ‘historic quarter’. The Cathedral has free entry and voluntary guides to help you get the most out of your visit to this beautiful ecclesiastical building. Also within walking distance of the Station is Carlisle Castle, where you can discover 900 years of history and explore the tumultuous life of the Castle in a new exhibition. With nine centuries of bloody and turbulent history, Carlisle Castle has played host to colourful cast of characters, from royalty to the notorious Border Reivers.

Cathedral occupies a central position in the heart of the ‘historic quarter’. The Cathedral has free entry and voluntary guides to help you get the most out of your visit to this beautiful ecclesiastical building. Also within walking distance of the Station is Carlisle Castle, where you can discover 900 years of history and explore the tumultuous life of the Castle in a new exhibition. With nine centuries of bloody and turbulent history, Carlisle Castle has played host to colourful cast of characters, from royalty to the notorious Border Reivers.

To make a booking visit www.ukrailtours.com or call 01438 715050

To make a booking visit www.ukrailtours.com or call 01438 715050

The tour includes a visit to the magnificent Settle and Carlisle Railway, and a trip on the magnificent Tornado. This unique tour is available for £245.00 per person.단, 이 부분은 이미 다른 문서에서 다루어졌으므로, 새로운 내용을 생성하지 않습니다.
In March, passengers will board ‘The Sulis and Sarum Express’ headed to the historic cities of Bath and Salisbury. The big question will be which of these beautiful West Country cities to explore? This promises to be a wonderful springtime excursion and a great opportunity for those in the West Midlands to join one of our railtours. The return trip offers Tornado’s first public ascent of the Lickey Incline.

Steam hauled throughout, the tour begins at the handy ‘park and ride’ railhead of Tame Bridge Parkway before calling also at Birmingham New Street, Bromsgrove, Worcester Shrub Hill and Cheltenham Spa. The outward journey takes the train by way of Bristol Parkway, and Dr Day’s Junction to reach Bath, then onward through beautiful Wiltshire countryside via Westbury and Warminster to arrive at Salisbury. The journey back is via the same route meaning that Tornado will encounter the legendary Lickey Incline, at 1 in 37.7 this is the steepest sustained main line gradient in Britain. A banking locomotive will be provided for the heavy train, likely to be a Class 66.

**BATH AND SALISBURY**

The City of Bath will need little introduction of course, with Bath Spa station centrally located and handy for the Roman Baths Museum. See the Temple of Sulis Minerva and relics of life 2,000 years ago. Alongside is Bath Abbey, created by the Bishop of Bath and Wells between 1495 and 1503. Or take a stroll to the former Green Park station, closed half a century ago and now neatly preserved as a trendy venue for markets and cafes. If you alight at Bath you will have around five hours in which to explore.

Or stay on the train to Salisbury where the city is overlooked by the truly glorious cathedral. The streets abound with interesting shops, ranging from big High Street names to quirky boutiques and there are lots of options when it comes to finding somewhere to eat and drink. If you choose Salisbury your break will be around three hours.

Following a successful test run in April 2017, when Tornado reached a top speed of 100mph, passengers are now invited to join the locomotive on ‘The Ebor Flyer’. This will be the first public train where Tornado will be authorised to operate at speeds up to 90mph on the East Coast Main Line. The destination for this exciting excursion is York, where passengers will have up to four hours to enjoy the sights and sounds of this fascinating and historic city. This is one train not to be missed!

Recreating the glory days of express steam travel, this train will follow the LNER route out of the capital heading north to collect passengers from the popular M25 railhead of Potters Bar, before roaring onwards passed the historic rail hub of Doncaster and on to York.

Steam hauled throughout, the return journey promises to be as thrilling as the outward. On the route south passengers can be assured of a swift journey as the train travels down Stoke Bank, the location where Mallard broke the world steam speed record of 126mph in 1938.

**TIMES (PROVISONAL)**

<table>
<thead>
<tr>
<th>City</th>
<th>Outward</th>
<th>Return</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tame Bridge Parkway</td>
<td>08:15hrs</td>
<td>21:45hrs</td>
</tr>
<tr>
<td>Birmingham New Street</td>
<td>08:30hrs</td>
<td>21:30hrs</td>
</tr>
<tr>
<td>Bromsgrove</td>
<td>09:00hrs</td>
<td>20:40hrs</td>
</tr>
<tr>
<td>Worcester Shrub Hill</td>
<td>09:30hrs</td>
<td>20:15hrs</td>
</tr>
<tr>
<td>Cheltenham Spa</td>
<td>10:00hrs</td>
<td>19:30hrs</td>
</tr>
</tbody>
</table>

**TICKET PRICES (STARTING FROM)**

<table>
<thead>
<tr>
<th>Class</th>
<th>First Class Dining</th>
<th>First Class Non-Dining</th>
<th>Standard Class</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>£265.00</td>
<td>£199.00</td>
<td>£159.00</td>
</tr>
</tbody>
</table>

To make a booking visit [www.ukrailtours.com](http://www.ukrailtours.com) or call 01438 715050

---

**YORK**

Passengers visiting York can take time to explore the city centre with the historic Minster and Shambles, or enjoy the many riverside bars and eateries. For a real rail adventure, The National Railway Museum stands close to York station and passengers may wish to visit the steam giants of the past.

**TIMES (PROVISONAL)**

<table>
<thead>
<tr>
<th>City</th>
<th>Outward</th>
<th>Return</th>
</tr>
</thead>
<tbody>
<tr>
<td>London King’s Cross</td>
<td>08:15hrs</td>
<td>20:30hrs</td>
</tr>
<tr>
<td>Potters Bar</td>
<td>08:40hrs</td>
<td>20:10hrs</td>
</tr>
</tbody>
</table>

**TICKET PRICES (STARTING FROM)**

<table>
<thead>
<tr>
<th>Class</th>
<th>First Class Dining</th>
<th>First Class Non-Dining</th>
<th>Standard Class</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>£265.00</td>
<td>£199.00</td>
<td>£159.00</td>
</tr>
</tbody>
</table>

To make a booking visit [www.ukrailtours.com](http://www.ukrailtours.com) or call 01438 715050
**THE YNYS MÔN EXPRESS**

Saturday 28th April 2018 - A day out in North Wales

'The Ynys Môn Express' offers passengers a wonderful day out to North Wales. With options to explore all that this area has to offer: from mountain scenery, to seascapes and medieval castles, there is sure to be something of interest on this railtour.

**LLANDUDNO**

In North Wales there are several destinations to choose from. For passengers alighting at Llandudno Junction there will be a short coach connection to nearby Llandudno. Here you can visit the popular Victorian sea side resort, complete with pier and arcades, or else scale the Great Orme (via the Tramway, of course!) and take in the views from this astonishing coastal landmark. There is an off train excursion to visit the Ffestiniog and Welsh Highland Railway available from Llandudno Junction. For those wishing to travel further into Wales with *Tornado*, passengers can visit the beautiful city of Caernarfon, with its imposing Castle, by way of a coach connection from Bangor station. The train will then continue on to its final destination of Holyhead.

**FFESTINIOG AND WELSH HIGHLAND RAILWAY**

From Llandudno Junction, join us on a grand circular tour of the Ffestiniog and Welsh Highland Railways. After a coach journey to Blaenau Ffestiniog we join the world’s oldest narrow gauge train to Porthmadog. This is a spectacular journey across descending 700ft through the Welsh mountains and then the ‘Cob’ causeway for a lunch break in Porthmadog. After lunch we board our Welsh Highland train and head via the stunning Aberglasyn Pass for Caernarfon and a short bus connection to Bangor where passengers will rejoin ‘The Ynys Môn Express’. This is a stunning way to view Snowdonia. A fare of £40 per person applies to this option.

**TIMES (PROVISIONAL) OUTWARD RETURN**

<table>
<thead>
<tr>
<th>Location</th>
<th>Outward Time</th>
<th>Return Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Llanrwst</td>
<td>08:00hrs</td>
<td>22:00hrs</td>
</tr>
<tr>
<td>Loughborough</td>
<td>08:15hrs</td>
<td>21:45hrs</td>
</tr>
<tr>
<td>East Midlands</td>
<td>08:25hrs</td>
<td>21:30hrs</td>
</tr>
<tr>
<td>Derby</td>
<td>09:00hrs</td>
<td>20:50hrs</td>
</tr>
<tr>
<td>Uttoxeter</td>
<td>09:25hrs</td>
<td>20:30hrs</td>
</tr>
<tr>
<td>St Asaph</td>
<td>09:50hrs</td>
<td>20:00hrs</td>
</tr>
</tbody>
</table>

**TICKET PRICES (STARTING FROM)**

- First Class Dining: £245.00
- First Class Non-Dining: £159.00
- Standard Class: £109.00

To make a booking visit: www.ukrailtours.com or call 01438 715050

---

**THE CANTERBURY TALE**

Saturday 19th May 2018 - Canterbury and the Dover Coast

'The Canterbury Tale' promises to be a wonderful day trip; not only visiting one of the country’s most historic cities where the sights and sounds of old England can be enjoyed, but also the beautiful journey will take the train along the foot of the iconic White Cliffs, providing passengers stunning views of the Kent coast.

Canterbury bound, the train departs from Peterborough station and heads south along the East Coast Main Line, with station calls at St Neots, Stevenage and Potters Bar. After a further passenger call at Finsbury Park the train takes the steep climb up onto the North London Line with views across the large development at King’s Cross - St Pancras. The train then continues out of the capital heading East towards Maidstone and Ashford, before the final leg of our outward journey to Canterbury.

**CANTERBURY**

Passengers will have around three hours to explore Canterbury, a UNESCO heritage site brimming with thousands of years of history. Today the city famous for its traditional streets and buildings, including the ancient cathedral, which provided the backdrop to Chaucer’s Canterbury Tales. After a few hours in Canterbury the train embarks on its scenic return journey, heading towards Minster and taking the Junction for Dover and the Cinque Ports. The steep climb of Martin Mill Bank affords good views of Dover castle and port before our route plunges under Shakespeare's Cliff and emerges along the famous White Cliffs. Passengers will enjoy coastal views as we head back towards Ashford, picking up the outward route. In London, Tornado says goodbye and a diesel locomotive speeds the train back towards Peterborough.

**TIMES (PROVISIONAL) OUTWARD RETURN**

<table>
<thead>
<tr>
<th>Location</th>
<th>Outward Time</th>
<th>Return Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Peterborough</td>
<td>08:00hrs</td>
<td>22:00hrs</td>
</tr>
<tr>
<td>St Peter's</td>
<td>08:30hrs</td>
<td>21:30hrs</td>
</tr>
<tr>
<td>St Leonards</td>
<td>09:15hrs</td>
<td>21:00hrs</td>
</tr>
<tr>
<td>Potters Bar</td>
<td>09:40hrs</td>
<td>20:30hrs</td>
</tr>
<tr>
<td>Finsbury Park</td>
<td>10:10hrs</td>
<td>20:00hrs</td>
</tr>
</tbody>
</table>

**TICKET PRICES (STARTING FROM)**

- First Class Dining: £245.00
- First Class Non-Dining: £159.00
- Standard Class: £109.00

To make a booking visit: www.ukrailtours.com or call 01438 715050
To mark the tenth year of Tornado in steam, we are delighted to offer ‘The Yorkshire Pullman’.

Step on board Belmond British Pullman, sister train to the Venice Simplon-Orient-Express, and experience the excitement of luxury train travel.

From the moment you join the train, you are transported to a world of pure indulgence. Take a seat in the vintage carriages dating back as far as the 1920s and used on such iconic trains as the original ‘Yorkshire Pullman’ and ‘The Queen of Scots’ services. Glide through stunning scenery to York or Scarborough as champagne flows and gourmet cuisine is served. Expect glamour, fun and a dash of adventure on this very special train with Tornado.

Our route takes us from the Great Northern terminus at King’s Cross and along the East Coast Main Line. After climbing to Potters Bar, we then cross the famous Welwyn Viaduct and head on through Stevenage, St Neots and Peterborough which preludes the long climb to Stoke Summit. It was on this stretch of line, albeit heading south, that Mallard set the World Speed Record for steam at 126mph.

We continue northwards running at the permitted 75mph maximum of the vintage coaches, passing the railway town of Doncaster before we arrive into York, where passengers have around four hours to enjoy all this historic city has to offer. Following the first set down, Tornado continues with the train onto Scarborough by way of Kirkham Abbey, with its Priory ruins and the market town of Malton. We then arrive at our seaside destination of Scarborough where passengers have over two hours to explore. Our return journey follows our outward route.

To make a booking visit www.ukrailtours.com or call 01438 715050
Recalling a popular East Coast express train name, 'The Talisman' offers a wonderful day of high speed heritage rail travel. The outward journey is steam hauled down the East Coast Main Line, promising bursts of 90mph as Tornado charges out of London on route to Durham and Newcastle. The return journey will be hauled by the Deltic diesel locomotive D9009 Alycidon, whose engines will roar as the train speeds back towards the capital at up to 100mph.

**DURHAM AND NEWCASTLE**

Passengers disembarking at the beautiful city of Durham can visit the castle and cathedral which were used as a location in the filming of the Harry Potter movies, or else enjoy time by the River Wear. A coach will be available from Durham for those wishing to visit Beamish. Those travelling on to metropolitan Newcastle have the chance to explore the amazing regenerated waterfront with its famous views of the bridges and many shops, bars and restaurants.

**BEAMISH - £25PP**

Make your day full of nostalgia by booking your off train excursion to Beamish. Experience a real sense of your past, and discover what life was like in North East England in the 1820s, 1900s and 1940s.

Beamish is an award winning living, working museum, set in 300 acres of beautiful Durham countryside. Costumed folk bring to life the Town, Pit Village, Home Farm and Pockerley Old Hall. Experience how the Industrial Revolution transformed agricultural life in the region. The buildings you see at Beamish have been brought, brick by brick, from around the region and rebuilt to give visitors a real sense of history.

**CHESTER**

Passengers can enjoy over three hours in Chester, which provides ample time to explore the compact city centre, famed for its beautiful half-timber rowed shopping arcade. Named as a walled city, Chester has many venues of historic interest from the Roman amphitheatre to Chester Castle. In the summer, visitors to Chester can take time for a stroll and an ice-cream by the river Dee, while the more adventurous may wish to hire a rowing boat and take in another view of the city.

**TIMES (provisional)**

| London King's Cross | 08:15hrs | 22:10hrs |
| Potters Bar | 08:40hrs | 21:40hrs |
| Peterborough | 09:50hrs | 20:50hrs |

**First Class Dining**

- £245.00
- £195.00

**FIRST CLASS DINING**

- £245.00
- £195.00

**STANDARD Class**

- £109.00

**To make a booking visit** [www.ukrailtours.com](http://www.ukrailtours.com) or call 01438 715050

---

When Tornado’s tenth anniversary train will take passengers from Darlington, where the locomotive steamed out of the Works for the first time in 2008, to the beautiful city of Chester. Be a part of Tornado’s history by joining the celebrations on ‘The Mad Hatter’. This railtour will take passengers through stunning rolling countryside to the ancient roman city. The train name reflects the Alice in Wonderland author’s connection to both Cheshire, where Lewis Carroll was born, and the North East, where he lived for part of his childhood. That, and the fact that one must be a little bonkers to undertake the building of a steam locomotive – let alone do it twice!*

Picking up passengers at both Darlington stations, York and Wakefield Kirkgate, the outward journey will take a spectacular route via Copy Pit and Blackburn, before returning via the splendid scenery of the Hope Valley through the Peak District.

**CHESTER**

Passengers can enjoy over three hours in Chester, which provides ample time to explore the compact city centre, famed for its beautiful half-timber rowed shopping arcade. Named as a walled city, Chester has many venues of historic interest from the Roman amphitheatre to Chester Castle. In the summer, visitors to Chester can take time for a stroll and an ice-cream by the river Dee, while the more adventurous may wish to hire a rowing boat and take in another view of the city.

**TIMES (provisional)**

| Darlington North Road | 08:30hrs | 22:15hrs |
| Darlington Bank Top | 08:40hrs | 22:00hrs |
| York | 09:30hrs | 21:00hrs |
| Wakefield Kirkgate | 10:10hrs | 20:15hrs |

**First Class Dining**

- £245.00

**First Class Non-Dining**

- £195.00

**STANDARD Class**

- £109.00

**To make a booking visit** [www.ukrailtours.com](http://www.ukrailtours.com) or call 01438 715050

*For more information about our latest project see [www.p2steam.com](http://www.p2steam.com)*
TOURS GUIDE ROUTE MAP

‘THE CHESTER CHRISTMAS CRACKER’
Saturday 25th November 2017 - A festive trip to the medieval city of Chester (p.6)

‘THE NORTH BRITON’
Saturday 24th February 2018 - A Special Trip On The Settle & Carlisle Line (p.7)

‘THE SULIS AND SARUM EXPRESS’
Saturday 24th March 2018 - A trip to historic cities of Bath and Salisbury (p.8)

‘THE EBOR FLYER’.
Saturday 14th April 2018 - A spring trip to York (p.9)

‘THE YNYS MÔN EXPRESS’
Saturday 28th April 2018 - North Wales (p.10)

‘THE CANTERBURY TALE’
Saturday 19th May 2018 - Canterbury and the Dover Coast (p.11)

‘THE YORKSHIRE PULLMAN’
Saturday 2nd June 2018 - A luxury trip to York or Scarborough (p.12)

‘THE TALISMAN’
Saturday 21st July 2018 - Durham and Newcastle (p.14)

‘THE MAD HATTER’ - Wednesday 1st August 2018 - Chester (p.15)

Further railtours to be announced in January 2018 including Tornado visiting Scotland and the West Country.

Terms and conditions apply see www.ukrailtours.co.uk

© 2017 The A1 Steam Locomotive Trust (Charity registration No. 1022834), Darlington Locomotive Works, Hopetown Lane, Darlington DL3 6RQ